# NACHİ

## ELECTRO-HYDRAULIC PROPORTIONAL REDUCING AND RELIEF VALVE

# Electro-hydraulic Proportional Relief and Reducing Valve

## 50 to 100ℓ/min 0.3 to 25MPa



# EGB-G03 OUT

# Features

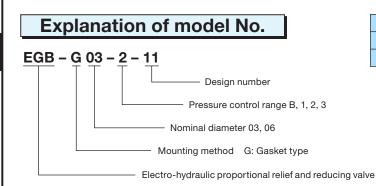
This valve combines a compact, high-performance electro-hydraulic pilot relief valve, and a reducing and relief valve for low-pressure control of pressure within a hydraulic system in proportion to input current. Since this valve includes a relief function, OUT side pressure can be maintained at a virtually fixed level, even when the valve's OUT side is used as reaction force. This valve also provides outstanding response as pressure drops.

# **Specifications**

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Model No.	EGB-G03-*-11	EGB-G06-*-11
Maximum Operating Pressure MPa{kgf/cm <sup>2</sup> }	25{255}	
Maximum Flow Rate ℓ/min	50	100
Pressure Control Range MPa{kgf/cm²}	B:0.3 to 2.5{3.1 to 25.5 }(Note 1) 1:0.7 to 7 {7.1 to 71 } 2:1.0 to 14 {10 to 143 } 3:1.5 to 21 {15.3 to 214}	
Rated Current mA	800	
Coil Resistance Ω	20 (20°C)	
Hysteresis %	3 max. (Note 2)	
Weight kg	5.5	7.8

Note) 1. G03 type only Rated flow rate: 20ℓ/min

2. Value when a Nachi-Fujikoshi special amplifier is used (with dithering).



#### **Installation Dimension Drawings** EGB-G03-\*-11 EGB-G06-\*-11 MAX 210.8 MAX 160.7 MAX 223.7 MAX 164.8 42.9 60.2 Tank port (T) Tank port (T) Œ Manual pressure adjusting screw Primary pressure port (IN) фÆ Lock nut Drain port (DR) Air vent (Air bleeding) Air vent (Air bleeding) Primary pressure port (IN) Secondary pressure port (OUT)/ ary pressure port (0 4- φ17.5x1 4- \$\$\phi17.5x1 counterbore \$11 hc $\phi$ 11 holes M4 set screv

159.5

70

ж

 $\phi_6$ 

#### ●Handling

1 Air Bleeding

To enable proper pressure control, loosen the air vent when starting up the pump in order to bleed any air

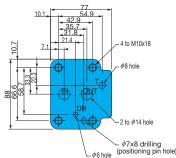
from the pump, and fill the inside of the solenoid with hydraulic operating fluid. 2DR Port Piping

- When configuring piping, ensure that the DR port (T port for the G06 size) is filled with operating fluid.
- Manual Pressure Adjusting Screw For the initial adjustment or when there is no input current to the valve due to an electrical problem or some other reason, valve pressure can be increased by rotating the manual adjustment screw clockwise (rightward). Normally, the manual adjusting screw should be rotated back fully to the left (counterclockwise) and secured with the lock nut.
   Load Capacity
- The G03 load capacity (valve OUT side volume) is at least 2ℓ, while the G06 load capacity is at least 5ℓ.
- 5 Bundled Accessories (Valve Mounting Bolts)

Model No.	Bolt Size	Q'ty	Tightening Torque N·m{kgf·cm}
EGB-G03	M10×75ℓ	4	45 to 55{460 to 560}
EGB-G06	M10×85ℓ	4	45 to 55{460 to 560}

6 Use an operating fluid that conforms to the both of the following. Oil temperature: -20 to 70°C Kinematic Viscosity: 12 to 400mm<sup>2</sup>/s. The recommended kinematic viscosity range is 15 to 60mm<sup>2</sup>/s.

# Mounding Gasket Dimensions EGB-G03-\*-11



Mounding Gasket Dimensions EGB-G06-\*-11

anual pressur

171.5

105.5

adjusting screw

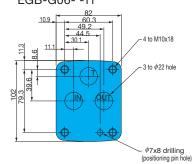
M4 set screv

(hex width across flats 2)

ss flats 3) Lock nut

40

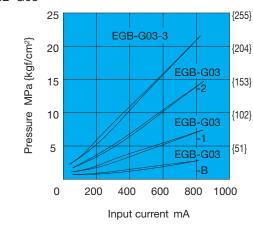
 $\phi_6$ 

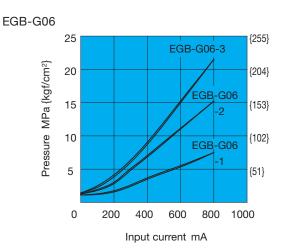




Hydraulic Operating Fluid Kinematic Viscosity 32mm<sup>2</sup>/s

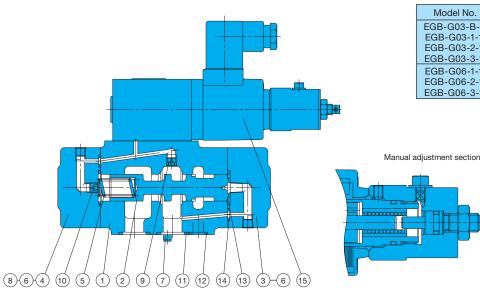
Input Current – Pressure Characteristics EGB-G03







EGB-G\*\*-\*-11



#### Seal Part List (Kit Model Number JGS-\*\*)

Part	Part Name	EGB-G03-*-11		EGB-G06-*-11	
No.		Part Number	Q'ty	Part Number	Q'ty
11	O-ring	NBR-90 P20	2	NBR-90 P26	3
12	O-ring	NBR-90 P10A	2	-	-
13	O-ring	NBR-90 P22	2	NBR-90 G30	2
14	O-ring	NBR-90 P6	2	NBR-90 P6	2

Note) 1. The materials and hardness of the O-ring conforms with JIS B2401.
2. For the \*\* part of the kit number, specify the valve size (G03, G06).
3. EPR-G01 pilot valve seal is available separately. See page I-3 for more information.

### EGB Valve Built-in Pilot Relief Valve List

Model No.	Built-in Pilot Relief Valve
EGB-G03-B-11	EPR-GO1-B-0000-12
EGB-G03-1-11	1-0013-12
EGB-G03-2-11	2-0012-12
EGB-G03-3-11	3-0011-12
EGB-G06-1-11	EPR-G01-1-0013-12
EGB-G06-2-11	2-0012-12
EGB-G06-3-11	3-0012-12

Part No.	Part Name
1	Body Piston
2 3	Cover
4	Cover
5	Spring
6	Screw
7	Pin
8	Pin
9	Choke
10	Choke
11	O-ring
12	O-ring
13	O-ring
14	O-ring
15	Pilot relief valve

Note) Coil model number JD64-D2